

WELDING AND METALWORKING PRODUCTS



6013 WELDING ELECTRODE

GENERAL PURPOSE

RED LABEL: A mild Steel, all position rod, general purpose rod. Can be used on AC or DC (either polarity) welding current. Deposits easily and smoothly producing medium to shallow penetration. Excellent where there is poor fitup in the joint. Small sizes are well adapted to low heat on thin metals. Medium heavy slag is easily removed and provides for excellent weld cleaning action during the welding process. Use on all types of mild steel fabrications or repairs where ease of operation and good appearance is required. Use as a cutting or burning rod at high amperage.

Rod Size: 3/32"	1/8"	5/32"		
Weight Per Package: 1 Lb.	5 Lb.	10 Lb.	50 Lb.	

6011 WELDING ELECTRODE

OVERHEAD/VERTICAL, DEEP PENETRATING

YELLOW LABEL: A mild Steel, all position rod. Use on AC or DC reverse polarity welding current. The strong arc force of the electrode produced deep penetration. Fast freezing or rapid solidification of the metal facilitates welding in the vertical and overhead positions. Light slag eliminates slag holes that are prevalent on some applications with other rods. For use in a wide range of applications - plain or galvanized tanks, steel casting repair, machinery parts, construction, pressure pipe, etc.

Rod Size: 3/32"	1/8"	5/32"		
Weight Per Package: 1 Lb.	5 Lb.	10 Lb.	50 Lb.	



Commercial Steel & Tube

TOLL FREE 1-800-227-6290 • (323) 563-3333 • Fax (323) 563-9803